

**Garant**

**Steel boring bar A.. PCLNR 95°, for indexable inserts CN., right-hand, Shank Ø / insert size: 32/12mm**


**Order data**

Order number	250036 32/12
GTIN	4045197650207
Item class	21T

**Description**
**Version:**

PCLNR 95° boring bars for indexable inserts CN..

**Technical description**

Shim punches pack	259047 2
Shim pins pack	259044 2
Centre offset $L_3$	22 mm
suitable indexable insert	CN.. 1204..
Lever	259015 2
Insert size	12 mm
Lever screw	259018 2
ISO code toolholder	A32S PCLNR/L12
Minimum pre-drill $\varnothing D_{min}$	40 mm
Shim	259031 2
Overall length L	250 mm
Clamping height $L_2$	31 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	32 mm

Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

## Accessories

Lever Type 2	259015 2
Lever screw Type 2	259018 2
Shim Type 2	259031 2
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2 mm	674242 2